



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO041051

**Supplier:** MES002-VC  
Metaux Solutions  
2625 boul Jacques-Cartier Est  
Longueuil  
QC  
J4N 1L7 Canada  
Phone: 800 558 8858  
Fax: 514 633 8044

**PO No:** PO041051

**PO Date:** 9/18/18

**Due Date:** 9/24/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

E-MAILED  
SEP 19 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** BID NO. 29032,29089, 29087

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 AT		M1018S.250	HP14	M1018S.250 : AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W NO SCALE ON SHEET MINIMUM YIELD TENSILE STRENGTH= 28KSI MINIMUM ULIMATE TENSILE STRENGTH= 42KSI COLD ROLLED receive sf	Firmed	-	9/24/18	16 sf ✓	0 sf 16sf	16 sf AT 18/10/01	\$13.30/sf	\$212.80
2 AT		MT-4140-S-0.750	MP3441H	AISI 4140 / 4142 Steel Sheet 0.750" : MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc AS PER ASTM A829, AMS 6395	Firmed	-	9/24/18	11.333 sf ✓	0 sf 11.25sf	11 sf AT 18/10/02	\$113.65/sf	\$1,288.00
3 AT		M304R0.750	SR344	304 SS Roundbar .750 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	9/24/18	12 ft ✓	0 ft 12ft	12 ft AT 18/10/01	\$7.60/ft	\$91.20



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# **PURCHASE ORDER** **PO041051**

## **Items**

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4 ✓		M6061T6B1.000X02.000	AF12	6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	9/24/18	48 ft	0 ft	48 ft	\$11.05/ft	\$530.40
5 ✓	*	MT-4140-S-1.500X3.000	MP11241H	4140 Steel Bar 1.500 X 3.000 : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC receive ft	Firmed	-	9/24/18	4 ft	0 ft	4 ft	\$49.30/ft	\$197.20
6 ✓	*	MT-4140-S-2.000X6.000	MP241H	4140 Steel Plate 2.000" X 6.000" : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC	Firmed	-	9/24/18	4 ft	0 ft	4 ft	\$126.15/ft	\$504.60
7 ✓	*	MT-4140-S-1.250X2.125	MP11441H	AISI 4140 / 4142 Steel Plate 1.250" X 2.125" : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC	Firmed	-	9/28/18	6 ft	0 ft	6 ft	\$30.45/ft	\$182.70
8 ✓		M6061T6B1.500X3.500	AF112312	6061T6 Bar 1.500 X 3.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	9/28/18	6 ft	0 ft	6 ft	\$44.45/ft	\$266.70



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# **PURCHASE ORDER** **PO041051**

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9 AT		M6061T6S.080	AS08061	6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	9/28/18	96 sf ✓	0 sf 96sf	96 sf AT 18/10/01	\$10.90/sf	\$1,046.40
10 AT		M304B0.375X03.000		M304 SS bar .375 x 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	9/28/18	12 ft ✓	0 ft 12ft	12 ft AT 18/10/01	\$21.10/ft	\$253.20
11 AT		M304R0.375	SR384	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	9/28/18	36 ft ✓	0 ft 12ft	36 ft AT 18/10/01	\$2.75/ft	\$99.00
12 AT		M303R0.750	SR343	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed	-	9/28/18	12 ft ✓	0 ft 12ft	12 ft AT 18/10/01	\$7.86/ft	\$94.32
13 AT		M304B0.250x0.500		304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	9/24/18	500 pcs ✓	0 pcs 520x	500 pcs AT 18/10/02	\$4.0521/pcs	\$2,026.05
<b>Grand Total:</b>												<b>\$6,792.57</b>

## Order Notes

### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 9/18/18 9:13 AM dart.lavoie.chantal

## Shipping Order

02/10/2018

METALUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7 Tel.: 450 641-3330

Order : 185133  
Reference : 41051  
Bid : 29089  
Ship : PICK UP / PICK UP

Customer: 6323336

## Ship To

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
HP14	MS PLATE .250 1 x 4' x 4' ht;154894	16		
MP3441H	4140 HTSR TFA PLATE .750 THICK P.M 1 x 33.75" x 48" ht; 94790 AT	368		
SR344	304 ROU .750 DIA 1 X 12' R/L ***** HT;644D	12		
AF12	ALU FLA 1.000 X 2.000 6061-T6 4 X 12' ***** HT;73242	48		
MP11241H	4140 HTSR PLATE 1.5" THICK 1 X 3" X 48" HT; 94789 AT	68		
MP241H	4140 HTSR PLATE 2.035" THICK 1 X 6" X 48" HT; 94960 AT	174		
MP11441H	4140 HTSR PLATE 1.250" THICK	63		

\*\*\* Continued on Next Page \*\*\*

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7

Tel.: 450 641-3330

Customer: 6323336

## Shipping Order

02/10/2018

Order : 185133  
Reference : 41051  
Bid : 29089  
Ship : PICK UP / PICK UP

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

### Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
AF112312	1 X 2 125" X 72" HT;94492 <i>AT</i> ALUM. FLAT 1.5 X 3.5 6061-T6 1 X 72" ***** HT;z00114141	6		
AS08061	ALU SHE .080 6061-T6 (12G) 2 X 4' X 12' HT;427791	96		
SF3834	304 FLA .375 X 3.000 1 X 12' R/L HT;L5E7	12		
SR384	304 ROU .375 DIA 1 X 12' R/L HT;1802AR4796	12		
SR343	303 ROU .750 DIA 1 X 12' R/L HT;819E	12		
SF14124HR	304 STAIN FLA .25" X .500" HR 40 X 13' R/L HT;67736108 <i>AT</i> LIVRE NOTRE CAMION JP	520		

Page : 2

Shipping : \_\_\_\_\_

Package No : \_\_\_\_\_

Merchandise Received: \_\_\_\_\_

Ref. : \_\_\_\_\_

\_\_\_\_\_

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

2 oct. 2018

Part Number: MST15000 Shipped Qty: 2,115 Pounds

MST15000

2,115 Pounds

Plate 1-1/2 4140/42 Prehard

33.87500 x 144.37500

ASTM A-829

DFARS Compliant

Country of Origin: USA

Lot: 426121A

PM Heat: 94789

BHN: 288

C: 0.4300	Mn: 0.8100	P: 0.0100	S: 0.0090	Si: 0.2400
Cr: 0.9000	Mo: 0.1800	Cu: 0.2200	V: 0.0450	Ni: 0.1200

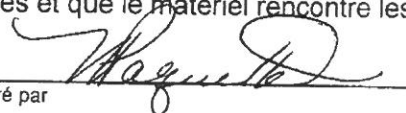
ITEM 5: 1 X 3" X 48"

COMMANDE : 138217

REF : 41051

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	ML

# **SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE  
 MINIMUM ROCKWELL C = 28 Rc  
 MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-(T.T.T) x (W.WWW)  
 WHERE "T.T.T" = THICKNESS IN INCHES  
 WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063  
 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

<b>DART</b> AEROSPACE <small>Hamletbury, Ontario, Canada</small>	
TITLE AISI 4140 / 4142 STEEL SHEET OR PLATE	
PART NO. MT-4140-S	REV A
TOOL NO.	
DIMENSIONS ARE IN INCHES DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 2/13/2018 DRAWN BY: VM 02/13/2018 CHECKED BY: VM 02/13/2018 MFG REVIEW BY: DO 02/13/2018 APPROVED BY: ML 02/13/2018	INTALS AND DATE TOLERANCES FRACTIONS ± 1/8 DECIMALS ± .005 SURFACE ROUGHNESS SCALE: NTS SHEET 1 OF 1
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.	

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-1.500x3.000  
 DATE: 18/10/09

PO / BATCH NO.: P0041051/S115230

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 4ft  
 QUANTITY INSPECTED: 4ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.500"  
 THICKNESS RECEIVED: 1.500"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A-829
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	MT-94789
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>MT</u>		SIGNED OFF BY: _____	
DATE: <u>18/10/09</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



CERTIFICAT D'ANALYSE

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

2 oct. 2018

Part Number/Description	Shipped Qty			
MST20000	2,870 Pounds			
Plate 2 4140/42 Prehard				
34.12500 x 146.43750				
ASTM A-829				
DFARS Compliant				
Country of Origin: SLOVENIA				
Lot: 426892A	PM Heat: 94960			
	BHN: 316			
C: 0.4000	Mn: 0.7550	P: 0.0110	S: 0.0010	Si: 0.2150
Cr: 0.9600	Mo: 0.1700	Cu: 0.2360	V: 0.0380	Ni: 0.1500

ITEM 6: 1 X 6" X 48"

COMMANDE : 138217

REF : 41051

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	ML

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE  
 MINIMUM ROCKWELL C = 28 Rc  
 MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-[T.TT] x [W.WWW]  
 WHERE "T.TT" = THICKNESS IN INCHES  
 WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063  
 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

<b>DART</b> AEROSPACE		Manufacturing Orders, Controls																															
TITLE: AISI 4140 / 4142 STEEL SHEET OR PLATE																																	
PART NO.	REV.	A																															
MT-4140-S																																	
<table border="1"> <tr> <td>DESIGNED BY:</td> <td>INITIALS AND DATE</td> <td>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DIMENSIONS APPLY AFTER FINISHING</td> </tr> <tr> <td>VM 02/13/2018</td> <td></td> <td></td> </tr> <tr> <td>CHECKED BY:</td> <td>DATE</td> <td>TOLERANCES:</td> </tr> <tr> <td>VM 02/13/2018</td> <td></td> <td>XXX ± .005</td> </tr> <tr> <td>APPROVED BY:</td> <td>DATE</td> <td>X ± .1</td> </tr> <tr> <td>VM 02/13/2018</td> <td></td> <td></td> </tr> <tr> <td colspan="2">APPROVED BY:</td> <td>DATE</td> </tr> <tr> <td colspan="2">VM 02/13/2018</td> <td></td> </tr> <tr> <td colspan="2">APPROVED BY:</td> <td>DATE</td> </tr> <tr> <td colspan="2">VM 02/13/2018</td> <td></td> </tr> </table>				DESIGNED BY:	INITIALS AND DATE	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DIMENSIONS APPLY AFTER FINISHING	VM 02/13/2018			CHECKED BY:	DATE	TOLERANCES:	VM 02/13/2018		XXX ± .005	APPROVED BY:	DATE	X ± .1	VM 02/13/2018			APPROVED BY:		DATE	VM 02/13/2018			APPROVED BY:		DATE	VM 02/13/2018		
DESIGNED BY:	INITIALS AND DATE	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DIMENSIONS APPLY AFTER FINISHING																															
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CHECKED BY:	DATE	TOLERANCES:																															
VM 02/13/2018		XXX ± .005																															
APPROVED BY:	DATE	X ± .1																															
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VM 02/13/2018																																	
APPROVED BY:		DATE																															
VM 02/13/2018																																	
FRACTIONS 1/16		SURFACE 1.0																															
ROUGHNESS		SCALE: NTS																															
SHEET 1 OF 1		SHEET 1 OF 1																															

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-2.000x6.000

PO / BATCH NO.: P0041051/S115231

DATE: 18/10/09

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 2.000"

QUANTITY RECEIVED: 4ft

THICKNESS RECEIVED: 2.000"

QUANTITY INSPECTED: 4ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	<u>ASTM A.829</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	<u>MT-94960</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>AT</u>		SIGNED OFF BY: _____	
DATE: <u>18/10/09</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

2 oct. 2018

**Part Number / Désignation :** **MST12500**

1,787 Pounds

Plate 1-1/4 4140/42 Prehard

34.06250 x 145.06250

ASTM A-829

DFARS Compliant

Country of Origin: SLOVENIA

Lot: 425494A

PM Heat: 94492

BHN: 301

C: 0.4200

Mn: 0.8030

P: 0.0070

S: 0.0005

Si: 0.2000

Cr: 0.9900

Mo: 0.1600

Cu: 0.2470

V: 0.0380

Ni: 0.2100

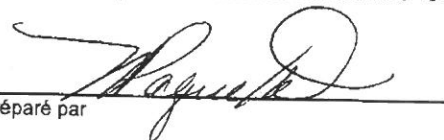
ITEM 7: 1 X 2.125" X 72"

COMMANDE : 138217

REF : 41051

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	MI

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE  
 MINIMUM ROCKWELL C = 28 Rc  
 MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-[T.TTT] x [W.WWW]  
 WHERE "T.TTT" = THICKNESS IN INCHES  
 WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063  
 EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

<b>DART</b> AEROSPACE		Markham, Ontario, Canada	
TITLE: AISI 4140 / 4142 STEEL SHEET OR PLATE			
PART NO.	MT-4140-S	REV.	A
TOOL NO.		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	INITIALS AND DATE	TOLERANCES:	
DRAWN BY:	VAL 2/13/2018	FRACTIONS ± 1/16	
CHECKED BY:	VM 02/13/2018	DECIMALS ± .005	
ENGINEER BY:	VM 02/13/2018	X ± .1	
APPROVED BY:	DL 02/13/2018	X ± .1	
COPYRIGHT © 2018		SCALE: NTS	
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE.		SHEET 1 OF 1	

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-1.250x2.125

PO / BATCH NO.: P0041051/S115232

DATE: 18/10/09

MATERIAL CERT REC'D: Ks

THICKNESS ORDERED: 1.250"

QUANTITY RECEIVED: 6ft

THICKNESS RECEIVED: 1.250"

QUANTITY INSPECTED: 6ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	ASTM A-829
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	HT: 94492
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AK</u>	SIGNED OFF BY: _____	
DATE: <u>18/10/09</u>	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in